

IN THE CLAIMS

1. (currently amended) A threaded joint for an oil well pipe in which a threaded bottom part of the threaded joint has an axial-direction residual stress of a threaded bottom part is -400 MPa or less as measured by a value in X-ray stress analysis between a surface of the threaded bottom part and a part with a depth of 40 μm from the surface of the threaded bottom part.

2. (currently amended) A method for manufacturing a threaded joint for an oil well pipe, comprising a step of injecting and spraying particles having a hardness of HRC50 or more and having a particle diameter of 30 to 300 μm to a surface of the threaded joint ~~a material~~ to be treated at air pressure of 0.3 to 0.5 MPa.

3. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 2, wherein a thread shape of the threaded joint for an oil well pipe is [[any]] one of an API buttress thread and a round thread.

4. (previously presented) The method for manufacturing the threaded joint for an oil well pipe according to claim 2, wherein the particle diameter is 50 to 100 μm .

5. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 2, wherein the particles are

injected and sprayed ~~injecting and spraying treatment is performed~~ to only an incomplete threaded portion of the threaded joint.

6. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 2, wherein the particles are injected and sprayed ~~injecting and spraying treatment is executed~~ at 3 sec/cm² or less.

7. (previously presented) The method for manufacturing the threaded joint for an oil well pipe according to claim 3, wherein the particle diameter is 50 to 100 μm .

8. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 3, wherein the particles are injected and sprayed ~~injecting and spraying treatment is performed~~ to only an incomplete threaded portion of the threaded joint.

9. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 4, wherein the particles are injected and sprayed ~~injecting and spraying treatment is performed~~ to only an incomplete threaded portion of the threaded joint.

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10. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 3, wherein the particles are injected and sprayed ~~injecting and spraying treatment is executed~~ at 3 sec/cm² or less.

11. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 4, wherein the particles are injected and sprayed ~~injecting and spraying treatment is executed~~ at 3 sec/cm² or less.

12. (currently amended) The method for manufacturing the threaded joint for an oil well pipe according to claim 5, wherein the particles are injected and sprayed ~~injecting and spraying treatment is executed~~ at 3 sec/cm² or less.